

# Системы рециркуляции выхлопных газов Atlas, решения для сокращения выбросов углекислого газа при производстве полупроводников Proteus, интеллектуальные решения по управлению температурным режимом SMART TMS

## Технические характеристики

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## Atlas offers unrivalled abatement performance



*Atlas™ from Edwards, provides outstanding reliability, excellent powder handling and corrosion resistance, delivering abatement performance for the semiconductor, flat panel display, solar and MOCVD industries.*

Atlas abatement technology: a range of combustion gas abatement solutions - specific to your process:

- Atlas TCS for common CVD gases (NF<sub>3</sub>/F<sub>2</sub>)
- Atlas TPU for PFC gases (ClF<sub>3</sub>, C<sub>2</sub>F<sub>6</sub>, C<sub>3</sub>F<sub>8</sub>) in CVD processes
- Atlas Kronis for the low-k CVD gases in next-generation processes
- Atlas Etch for semicon etch and flat panel display processes (CF<sub>4</sub>, SF<sub>6</sub> and high flow PFCs)
- Atlas Helios for safe treatment of hydrogen processes in epitaxy and MOCVD

Atlas™ systems have low fuel consumption compared with previous-generation gas abatement devices. We use proven Alzeta™ inward-fired combustor technology to achieve a significantly reduced cost of ownership. With one to six inlets with a number of options, including a temperature management system (TMS), Atlas systems can treat a flow capacity of up to 1,200 slm. They are designed to be easy to use and enable more efficient maintenance.

### **Edwards' inward-fired combustion technology**

Used by most major semiconductor manufacturers, the inward-fired combustor has become a world standard in gas abatement since 1994.

Our unique combustion technology operates with a uniform combustion temperature. This ensures very low background emissions, and the inward flow of gas prevents process material contact with the chamber walls, which minimises the blockage by solids. The exclusive composition of the combustor material ensures superior resistance to corrosion and helps to provide the Atlas with unrivalled reliability and safety.

At our state of the art environmental innovation centre, we have process tuned solutions for outstanding performance, field proven and third party verified. Abatement DRE's typically extend beyond global and local legislation:

SiH<sub>4</sub> and other Halides below TLV

NF<sub>3</sub> : >99% / <TLV

F<sub>2</sub> : >99% / <TLV

CF<sub>4</sub> : >90%

Other PFCs : >99%

With an expansive install base, unparalleled global applications team and service support, we can offer the best solution designed for your process needs. Get in touch with our team and we can work together for the ultimate resolution.

## Edwards Proteus



*Edwards Proteus enables the effective treatment of PFC and other global warming gases without the use of natural gas or other hydrocarbons.*

Proteus is a low power consumption, user-friendly and cost effective solution to reducing the carbon footprint of semiconductor manufacturing.

- Low power, high efficiency Plasma technology
  - Plasma Power Modulation
  - Low NOx emissions
  - Long MTBS
  - Uptime protection with Proteus Dual
1. A unique, low power Plasma Technology that achieves high destruction rate efficiency (DRE) of PFC gases such as CF<sub>4</sub> and other global warming gases such as SF<sub>6</sub>, NF<sub>3</sub> and N<sub>2</sub>O. This makes Proteus one of the most cost-effective solutions for the abatement of global warming gases from semiconductor manufacturing processes.
  2. Proteus Plasma's operating power is fully adjustable in function of the incoming gas load, allowing users to minimize power consumption yet maintaining optimum treatment efficiency. Interfacing with the process tool and automatic Plasma Power Modulation offers further opportunities for reducing operation cost whilst maintaining the highest environmental performance.
  3. PFC gas abatement requires high temperatures that promote the formation of NO<sub>x</sub> gases. Proteus Plasma technology was developed to minimize “thermal NO<sub>x</sub>” emissions and is now standing as one of the leading “low NO<sub>x</sub>” PFC abatement system.
  4. The destruction of PFC molecules tends to increase the acid loading through the creation of toxic and corrosive water soluble compounds. Proteus Plasma torch and wet

scrubbing stages have been specifically designed to minimise component corrosion. Combined with an excellent powder handling capability, Proteus is able to achieve long MTBS whilst maintaining a safe working environment in the Fab.

5. Proteus Dual offers a fully integrated “backup” solution to help secure abatement availability without the need for complicated piping and interfacing. Proteus Dual is a cost effective, easy to install solution. It helps maintain process uptime, reduce footprint and installation costs, whilst enhancing the safety of the sub-fab.

# Edwards Smart Thermal Management Solutions



Designed to provide custom process solutions to increase system yields, Smart TMS benefits from Edwards global presence and industry experience.

Edwards Smart Thermal Management Solutions provides reliable and accurately controlled heating of forelines and process exhaust pipes to prevent blockage by condensed by-products or residual process materials.

The complete Smart TMS package comprises electrical pipeline heaters, high-efficiency insulation jackets, a Smart TMS control unit with optional HMI (touch screen interface), and access to Edwards highly-trained and experienced Applications Specialists. Designed for simplicity of installation, Smart TMS provides repeatable, controlled temperature management to ensure consistent process performance and safe pipeline maintenance.

- Reliable and Stable Performance
- Comprehensive Integrated and Standalone Solutions
- Global Application and Product Support

# SMART TMS

Designed to provide custom process solutions, utilizing Edwards global presence and industry experience to increase system yields.

Edwards SMART Thermal Management Solutions provides reliable and accurately controlled heating of forelines and process exhaust pipes to prevent blockage by condensed by-products or residual process materials.

The complete SMART TMS package comprises electrical pipeline heaters, high-efficiency insulation jackets, a SMART TMS control unit with optional HMI (touch screen interface), and access to Edwards highly-trained and experienced Applications Specialists. Designed for simplicity of installation, SMART TMS provides repeatable, controlled temperature management to ensure consistent process performance and safe pipeline maintenance.



Reliable and Stable  
Performance

Comprehensive  
Integrated and  
Standalone Solutions

Global Application and  
Product Support

## Features and benefits

- 1 Maximizes tool uptime and production yields
- 2 Rapid tool startups through standardized and easy to install parts
- 3 Best solution for every application based on access to Edwards global Application Specialists
- 4 Ultra-safe operation through double thermal protection every 225mm on average
- 5 Up to 9 configurable zones of pipe heating solutions
- 6 Temperature set-points from ambient to ~180°C with adjustable alert bands
- 7 Maximum output of 1.2kW per zone (up to 8m of 40mm pipe coverage in each zone)
- 8 Zone control through Solid State Relays for maximum reliability
- 9 "Fail on" configuration capability to safely maintaining high pipe temperature on critical chemistries
- 10 Separate heaters and insulation jackets for maximum configurability, flexibility, and efficiency
- 11 Custom shaped parts for pipe components and parts
- 12 "One-handed" design simplifies installation and ensures proper fit
- 13 Low particulate, highly efficient, flame retardant insulation
- 14 Fabworks 3.2 and EdCentra™
- 15 Expert install inspection and commissioning

## WHY THERMAL MANAGEMENT SOLUTIONS ARE IMPORTANT

- Vapour pressure and temperature relationships can have an effect on condensation.
- Temperature control helps minimize condensation that can lead to:
  - Blocked pipes
  - Fire risk from highly reactive condensates
  - Personnel risk from acidic condensates
  - Violent reactions when certain condensed materials are exposed to air or other process gases

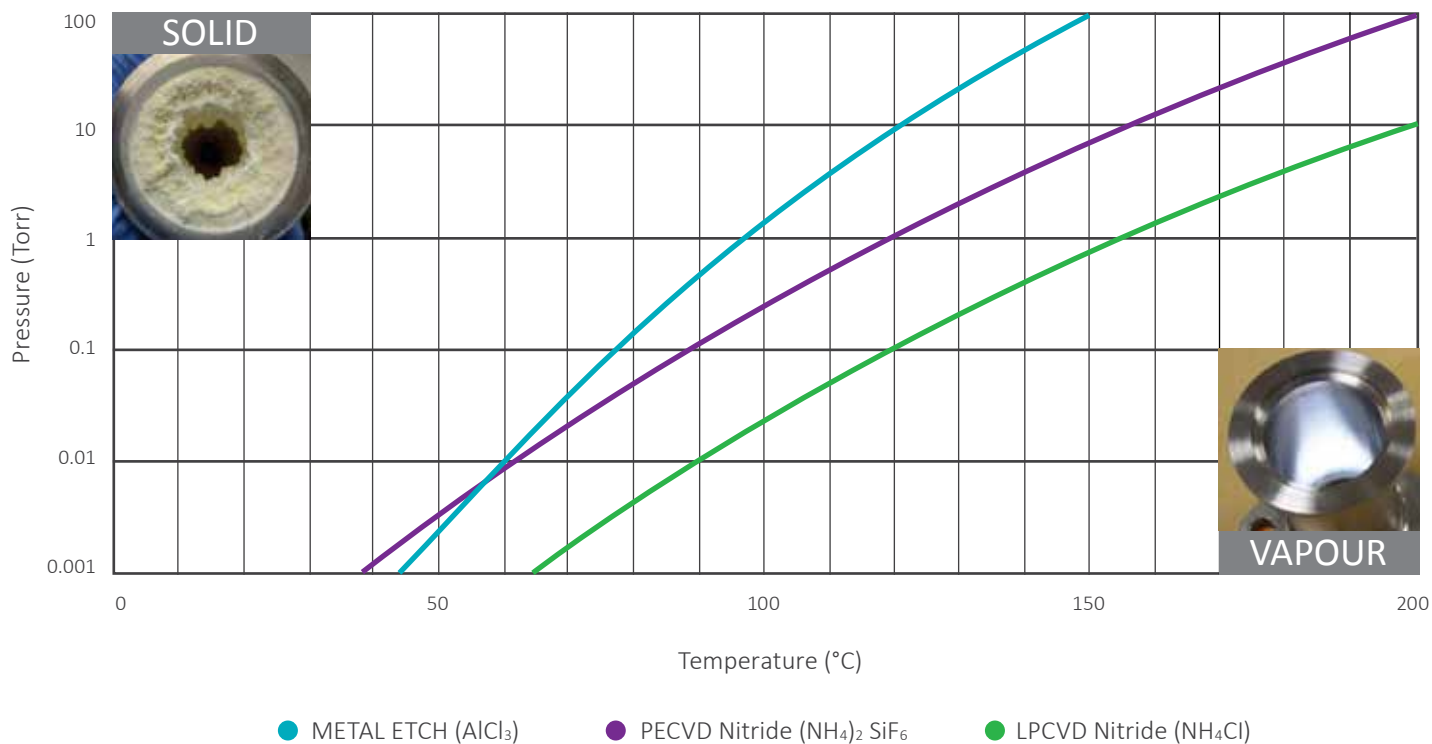


## WHY CORRECT TEMPERATURE SELECTION IS IMPORTANT

- Temperature set-point matches specific process materials and reaction by-products
- Temperature-sensitive precursors may react if pipe temperature is too high
- Reduces pipe blockage rate
- Reduces pipe cleaning frequency and extends MTBS
- Improves process reliability
- Eliminates exhaust pipe service hazards



## VAPOUR PRESSURE CHARACTERISTICS OF COMMON REACTION BY-PRODUCTS



Edwards Global Applications Group can advise correct SMART TMS set-up for each chemistry need



## PRODUCT DATA SHEET

### SMART TMS PRODUCT DATA

| SMART TMS Operating and Storage Conditions    |                                                                                                                                                 |
|-----------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|
| Operating environment                         | Suitable for indoor use only                                                                                                                    |
| Operating / storage ambient temperature range | 5 to 40°C                                                                                                                                       |
| Maximum operating / storage ambient humidity  | 80% relative humidity for ambient temperatures lower than 31°C, decreasing linearly to 50% relative humidity for an ambient temperature of 40°C |
| Maximum operating altitude                    | 2,000 m                                                                                                                                         |
| Installation category                         | Class 2                                                                                                                                         |
| Pollution category                            | 2                                                                                                                                               |

| SMART TMS Control Unit Electrical Data |                                    |
|----------------------------------------|------------------------------------|
| Electrical supply data                 |                                    |
| Phases                                 | 3-phase + neutral + earth (ground) |
| Voltage                                | 208 V ac                           |
| Voltage tolerance                      | +/- 8%                             |
| Frequency                              | 50 / 60 Hz                         |
| Full load current                      | 30 A                               |
| Heater power output                    |                                    |
| Voltage                                | 120 V ac                           |
| Number of heating zones                | 9 (max.)                           |
| Maximum current per zone               | 10 A                               |

|                                              |                    |
|----------------------------------------------|--------------------|
| Circuit breaker protection                   |                    |
| Maximum current per 3 zones                  | 32 A (per 3 zones) |
| Maximum earth leakage current                | 30 mA              |
| Thermal overload protection circuit breakers | 10 A (per zone)    |

| SMART TMS Pipe Heater Data          |                                                 |
|-------------------------------------|-------------------------------------------------|
| Materials of construction:          |                                                 |
| Heater mat                          | Silicone-coated nylon                           |
| Heater cable insulation             | PTFE (polytetrafluoroethylene), Vidaflex        |
| Thermal switch and fuse patch cover | Silicone-coated nylon,                          |
| Connectors                          | Polyamide                                       |
| Heater retaining straps             | Silicone-coated nylon                           |
| Heater cable label                  | Polyolefin                                      |
| Electrical supply                   | 120 V                                           |
| Nominal heater power density        | 0.1 W/cm <sup>2</sup> and 0.2 W/cm <sup>2</sup> |
| Thermal switch set-point            | 190°C                                           |
| Thermal fuse fail temperature       | 235°C                                           |

### SMART TMS STRAIGHT PIPE HEATER POWER

#### Heater Power Density - 0.1 W/cm<sup>2</sup>

| Pipe Diameter | Heater Length |      |       |       |       |       |
|---------------|---------------|------|-------|-------|-------|-------|
|               | 50mm          | 80mm | 100mm | 200mm | 300mm | 500mm |
| 40 mm         | 6 W           | 10 W | 12 W  | 24 W  | 36 W  | 60 W  |
| 50 mm         | 8 W           | 13 W | 16 W  | 31 W  | 47 W  | 78 W  |
| 63 mm         | 10 W          | 16 W | 18 W  | 40 W  | 60 W  | 99 W  |
| 80 mm         | 12 W          | 19 W | 24 W  | 48 W  | 72 W  | 120 W |
| 100 mm        | 16 W          | 26 W | 32 W  | 64 W  | 96 W  | 160 W |
| 160 mm        | 25 W          | 40 W | 51 W  | 101 W | 151 W | 252 W |

#### Heater Power Density - 0.2 W/cm<sup>2</sup>

| Pipe Diameter | Heater Length   |      |       |       |       |       |
|---------------|-----------------|------|-------|-------|-------|-------|
|               | 50mm            | 80mm | 100mm | 200mm | 300mm | 500mm |
| 40 mm         | 13 W            | 21 W | 26 W  | 51 W  | 76 W  | 126 W |
| 50 mm         | 16 W            | 25 W | 31 W  | 63 W  | 94 W  | 157 W |
| 63 mm         | Contact Edwards |      |       |       |       |       |
| 80 mm         |                 |      |       |       |       |       |
| 100 mm        |                 |      |       |       |       |       |
| 160 mm        |                 |      |       |       |       |       |

### SMART TMS SHAPED PIPE HEATER POWER

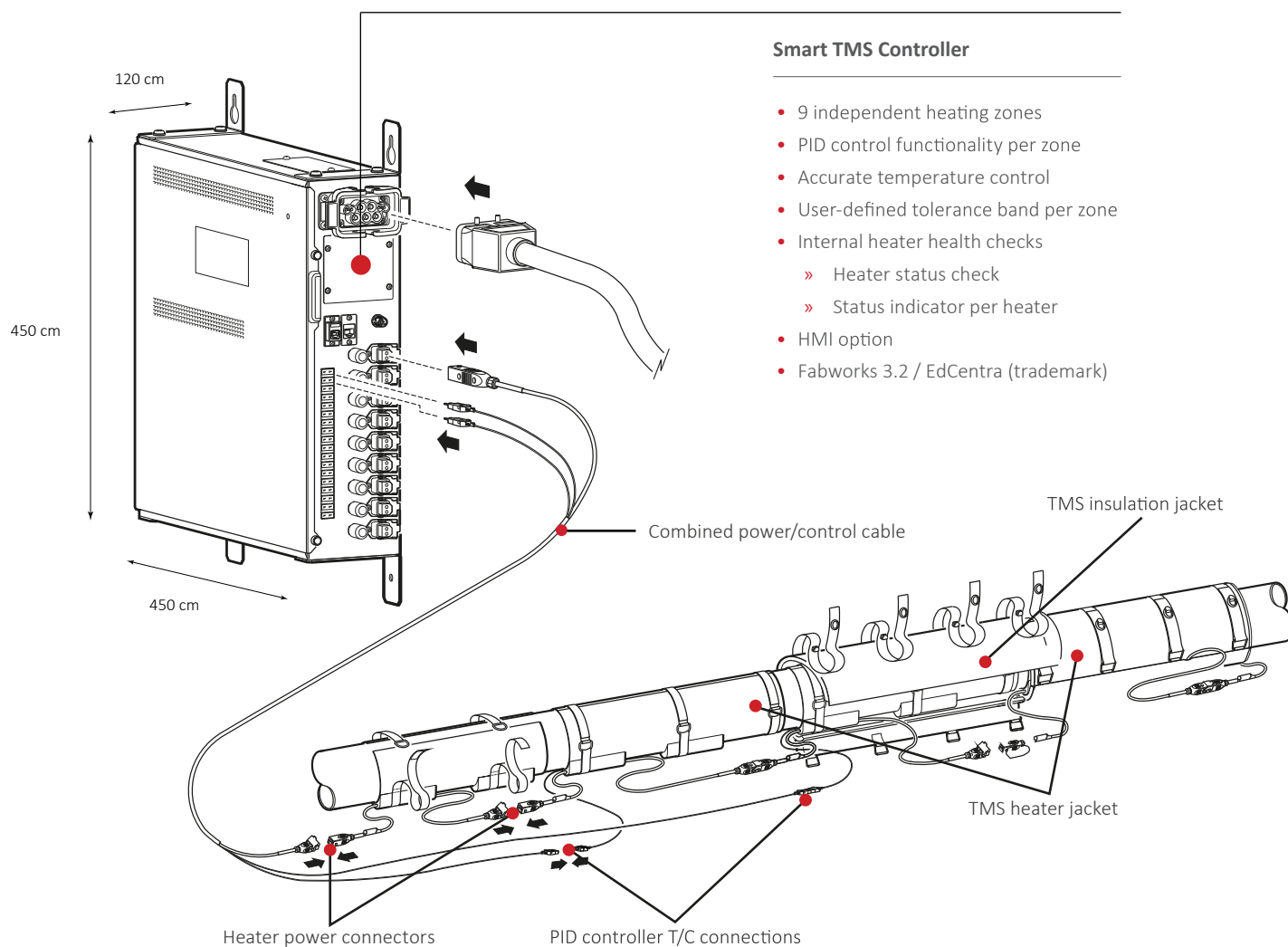
#### Heater Power Density - 0.1 W/cm<sup>2</sup>

| Pipe Diameter | Elbow Heater | Bellows Heater |       | T-piece Heater | Gate Valve Heater |
|---------------|--------------|----------------|-------|----------------|-------------------|
|               |              | 50 mm          | 80 mm |                |                   |
| 40 mm         | 9 W          | 9 W            | 15 W  | 11 W           |                   |
| 50 mm         | 13 W         | 11 W           | 18 W  |                |                   |
| 63 mm         | 23 W         | 12 W           | 19 W  |                |                   |
| 80 mm         | 30 W         | 14 W           | 23 W  |                |                   |
| 100 mm        | 55 W         | 20 W           | 32 W  |                |                   |
| 160 mm        | 125 W        | 27 W           | 42 W  |                | 30 W              |
|               |              |                |       |                | 36 W              |

#### Heater Power Density - 0.2 W/cm<sup>2</sup>

| Pipe Diameter | Elbow Heater | Bellows Heater |       | T-piece Heater | Gate Valve Heater |
|---------------|--------------|----------------|-------|----------------|-------------------|
|               |              | 50 mm          | 80 mm |                |                   |
| 40 mm         | 18 W         |                |       | 23 W           |                   |
| 50 mm         | 26 W         |                |       |                |                   |
| 63 mm         |              |                |       |                |                   |
| 80 mm         |              |                |       |                |                   |
| 100 mm        |              |                |       |                |                   |
| 160 mm        |              |                |       |                |                   |
|               |              |                |       |                | Contact Edwards   |

## THE MODULAR SMART TMS SYSTEM





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